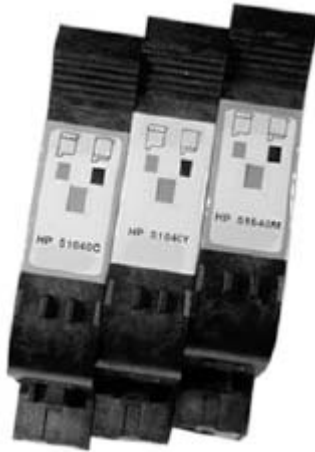


Refill Instructions

HP 51640A; 51640C; 51640M; 51640Y;

1. Turn the cartridge upside down, and using a pen, knife or utility knife, remove the plastic film covering the stainless steel ball bearing, as shown.



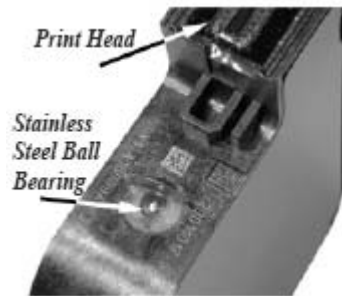
2. Using a pointed instrument, push the ball bearing, which seals the filling hole, into the cartridge.
3. Attach the needle to the syringe and fill with the correct color ink.
4. Inject 20 ml of ink slowly into the filling hole. Unused ink may be returned to the bottle.
5. Seal the filling hole by squeezing the cartridge sides firmly and inserting the included plug, ensuring that the plug is

pushed firmly in.

6. (A small amount of ink will drip from the print head.) *Optional:* To insure an air tight seal, cover the plug with electrical (black) tape.



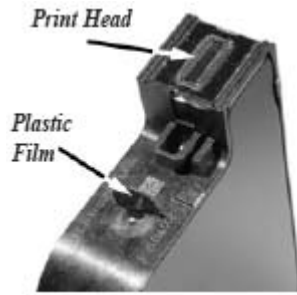
7. Allow cartridge to stand with the print head down for 2 minutes to draw out any excess ink and equalize the pressure in the cartridge.



Important: If the cartridge rests on a paper towel to catch drippings, the printhead can touch the paper towel. Do not allow the printhead to remain on the towel for more than two minutes. This will prevent the wicking effect, which will empty your cartridge.

8. Rinse the syringe with warm water and dry between each color refill or store for future use.

9. Reinsert the cartridge and run a priming cycle as per printer instructions.



Note: Immediately refill any empty cartridges.